

Cement Test Certificate

Final

Product Certified: Type HE High Early Strength Cement
Test Certificate Number: 220031
Produced At: Adelaide Brighton Cement, Birkenhead Plant, SA
Sample Code: B08a024
Sample Date: 13/12/2021

Nominal Blend	Requirements	Result
Clinker		>85 %
Ground Granulated Iron Blast-Furnace Slag		Nil
Mineral Addition	Max 7.5 %	<7.5 %
Calcium Sulphate		>5 %
Minor Additional Constituents	Max 5 %	<1 %

Reportable Property	Test Method	Requirements of AS3972	Result
3 Day Strength	AS2350.11	Min 25.0 MPa	43.6 MPa
7 Day Strength	AS2350.11	Min 40.0 MPa	57.6 MPa
28 Day Strength	AS2350.11	N/R	67.5 MPa
Initial Set Time	AS2350.4	Min 45 min	105 min
Final Set Time	AS2350.4	Max 360 min	165 min
Soundness	AS2350.5	Max 5 mm	1 mm
Sulfuric Anhydride content (SO ₃)	AS2350.2	Max 3.5 %	2.6 %
Chloride Ion	BH-TM-0507	Max 0.10 %	0.015 %

Other Properties			
SiO ₂	AS2350.2	N/R	19.8 %
Al ₂ O ₃	AS2350.2	N/R	4.5 %
Fe ₂ O ₃	AS2350.2	N/R	3.1 %
CaO	AS2350.2	N/R	63.5 %
MgO	AS2350.2	N/R	1.8 %
Na ₂ O Equivalent	AS2350.2	N/R	0.4 %
Loss on Ignition	AS2350.2	N/R	3.7 %
Fineness Index	AS2350.8	N/R	475 m ² /kg
Normal Consistency	AS2350.3	N/R	31.5 %

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REMARKS

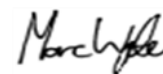
These test result apply specifically to the sample as received at the Adelaide Brighton Cement Birkenhead Laboratory (Accreditation number: 252), 62 Elder Rd Birkenhead SA 5015.

This despatch grab sample complies to the requirements of AS3972:2010, Type HE Cement.

N/R = No Requirement



Accredited for compliance with ISO/IEC 17025 - Testing. The results of the tests, calibrations and/or measurements included in this document are traceable to Australian/national standards.



Approved Signatory

M. Wythe

Issue Date: 22/01/2022