



ABN 29 075 095 822

# Cement Test Certificate

Final

Gate 7 Foreshore Road, Port Kembla  
NSW 2505  
PO Box 230, Port Kembla NSW 2505  
T: +61 2 4276 4888  
F: +61 2 4276 4399  
www.adbri.com.au

**Product Certified:** Type SL Shrinkage Limited Cement  
**Test Certificate Number:** 230055  
**Customer:** Morgan Cement, Port Kembla Plant, NSW  
**Sample Code:** B0946be  
**Sample Date:** 4/11/2022

Nominal Blend	Requirements	Result
Clinker		>85 %
Ground Granulated Iron Blast-Furnace Slag		Nil
Mineral Addition	Max 7.5 %	<7.5 %
Calcium Sulphate		<8 %
Minor Additional Constituents	Max 5 %	Nil

Reportable Property	Test Method	Requirements of AS3972	Result
3 Day Strength	AS/NZS2350.11	N/R	35.4 MPa
7 Day Strength	AS/NZS2350.11	Min 35.0 MPa	49.5 MPa
28 Day Strength	AS/NZS2350.11	Min 45.0 MPa	63.6 MPa
Initial Set Time	AS/NZS2350.4	Min 45 min	150 min
Final Set Time	AS/NZS2350.4	Max 600 min	210 min
Soundness	AS/NZS2350.5	Max 5 mm	0 mm
Sulfuric Anhydride content (SO <sub>3</sub> )	AS2350.2	Max 3.5 %	2.8 %
Chloride Ion	BH-TM-0507	Max 0.10 %	0.017 %
Shrinkage 28 Days	AS2350.13	Max 750 µstrain	630 µstrain

### Other Properties

SiO <sub>2</sub>	AS2350.2	N/R	19.4 %
Al <sub>2</sub> O <sub>3</sub>	AS2350.2	N/R	5.0 %
Fe <sub>2</sub> O <sub>3</sub>	AS2350.2	N/R	3.0 %
CaO	AS2350.2	N/R	63.2 %
MgO	AS2350.2	N/R	1.6 %
Na <sub>2</sub> O Equivalent	AS2350.2	N/R	0.5 %
Loss on Ignition	AS2350.2	N/R	3.6 %
Fineness Index	AS/NZS2350.8	N/R	360 m <sup>2</sup> /kg
Normal Consistency	AS/NZS2350.3	N/R	27.4 %

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### REMARKS

These test result apply specifically to the sample as received at the Adelaide Brighton Cement Birkenhead Laboratory (Accreditation number: 252), 62 Elder Rd Birkenhead SA 5015.

This despatch grab sample complies to the requirements of AS3972:2010, Type SL Cement.

N/R = No Requirement



Accredited for compliance with ISO/IEC 17025 - Testing.

Approved Signatory

M. Wythe

Issue Date: 7/02/2023