

# Cement Test Certificate

Final

**Product Certified:** Type GL General Purpose Limestone Cement  
**Test Certificate Number:** 240173  
**Customer:** Adbri Cement, Birkenhead Plant, SA  
**Sample Code:** B0a626e  
**Sample Date:** 29/01/2024

| Nominal Blend                             | Requirements | Result |
|---|--------------|--------|
| Clinker                                   |              | >80 %  |
| Ground Granulated Iron Blast-Furnace Slag |              | Nil    |
| Mineral Addition                          | Max 20 %     | <15 %  |
| Calcium Sulphate                          |              | 4-8 %  |
| Minor Additional Constituents             | Max 5 %      | <5 %   |

| Reportable Property                           | Test Method   | Requirements of AS3972 | Result   |
|---|---------------|------------------------|----------|
| 3 Day Strength                                | AS/NZS2350.11 | N/R                    | 36.3 MPa |
| 7 Day Strength                                | AS/NZS2350.11 | Min 20.0 MPa           | 48.5 MPa |
| 28 Day Strength                               | AS/NZS2350.11 | Min 35.0 MPa           | 61.6 MPa |
| Initial Set Time                              | AS/NZS2350.4  | Min 45 min             | 120 min  |
| Final Set Time                                | AS/NZS2350.4  | Max 600 min            | 180 min  |
| Soundness                                     | AS/NZS2350.5  | Max 5 mm               | 1 mm     |
| Sulfuric Anhydride content (SO <sub>3</sub> ) | AS2350.2      | Max 3.5 %              | 2.6 %    |
| Chloride Ion                                  | BH-TM-0507    | Max 0.10 %             | 0.015 %  |

### Other Properties

|                                |              |     |                        |
|--------------------------------|--------------|-----|------------------------|
| SiO <sub>2</sub>               | AS2350.2     | N/R | 19.1 %                 |
| Al <sub>2</sub> O <sub>3</sub> | AS2350.2     | N/R | 4.5 %                  |
| Fe <sub>2</sub> O <sub>3</sub> | AS2350.2     | N/R | 3.0 %                  |
| CaO                            | AS2350.2     | N/R | 62.6 %                 |
| MgO                            | AS2350.2     | N/R | 1.8 %                  |
| Na <sub>2</sub> O Equivalent   | AS2350.2     | N/R | 0.4 %                  |
| Loss on Ignition               | AS2350.2     | N/R | 5.8 %                  |
| Fineness Index                 | AS/NZS2350.8 | N/R | 430 m <sup>2</sup> /kg |
| Normal Consistency             | AS/NZS2350.3 | N/R | 30.0 %                 |

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### REMARKS

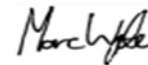
These test result apply specifically to the sample as received at the Adbri Cement Birkenhead Laboratory (Accreditation number: 252), 62 Elder Rd Birkenhead SA 5015.

This despatch grab sample complies to the requirements of AS3972:2010, Type GL Cement.

N/R = No Requirement



Accredited for compliance with ISO/IEC  
17025 - Testing.



Approved Signatory

M. Wythe

Issue Date: 10/04/2024